Material Safety Data Sheet
For Supply Reorder Number: 666-5

SECTION I - PRODUCT IDENTIFICATION

| Product Name: | Black Toner for the im3520, im2520, im2520F, im2020 |
| Reorder Number: | 666-5 |
| Manufacturer: | Océ Imagistics Inc. |
| Address: | 100 Oakview Drive |
| City: | Trumbull |
| State: | CT |
| Zip: | 06611-4724 |
| For MSDS copies: | 203-365-7025 or “www.imagistics.com” |
| Emergency/Chemtrec: | 800-424-9300 |
| Effective Date: | February 3, 2004 |
| Print Date: | 4/24/2006 |

SECTION II - HAZARDOUS INGREDIENTS

<table>
<thead>
<tr>
<th>INGREDIENT NAME</th>
<th>CAS NO.</th>
<th>%</th>
<th>EXPOSURE LIMITS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Toner powder (regulated as particulates not otherwise classified - PNOC)</td>
<td>mixture</td>
<td>proprietary</td>
<td>10 mg/m3, TWA (inhalable) TLV, 15 mg/m3 TWA - PEL (Total Dust)</td>
</tr>
<tr>
<td>Carbon Black</td>
<td>1333-86-4</td>
<td>proprietary</td>
<td>3.5 mg/m3 TWA TLV, 3.5 mg/m3 TWA - PEL</td>
</tr>
</tbody>
</table>

Additional Information
May Contain Non-Hazardous Ingredients: Polyester resin, polyolefin wax, magnetite, titanium compound.

SECTION III - HAZARD IDENTIFICATION

Emergency Overview: Fine black powder with a faint odor. High concentrations of dust suspended in air may present a dust explosion hazard. Inhalation of dust may cause minor respiratory irritation. Prolonged inhalation overexposure may result in lung damage.

Relevant Routes of Exposure: Skin, eyes, inhalation

Signs and Symptoms of Acute Overexposure: May cause mild eye irritation. Based on animal testing with products containing similar ingredients, eye irritation would be expected to be mild. This product is not a skin irritant.

Signs and Symptoms of Chronic Overexposure: Prolonged inhalation of dust in excess of the exposure limits (as with any nuisance dust) may result in lung damage. Overexposure to dust in the normal use of this product is not expected.

Medical Conditions Generally Aggravated By Exposure: None known
SECTION III - HAZARD IDENTIFICATION

Potential Health Effects:

Eyes: May cause mild irritation.
Skin: No adverse effects expected.
Ingestion: No adverse effects expected. This product is not acutely toxic by ingestion.
Inhalation: Could be a route of exposure, but unlikely under normal use. Inhalation of developer powder may cause mucous membrane and respiratory irritation. Prolonged and repeated overexposure may cause lung damage.

Carcinogenicity:

NTP: No
IARC: In 1996 IARC re-evaluated carbon black as a group 2B carcinogen (possible human carcinogen). Carbon black is a minor component of the total toner mixture. We believe that IARC’s findings are not applicable to the typical uses and levels of exposure to toners or toners by our customers and service personnel.
OSHA: No
ACGIH: No
OTHER: No

SECTION IV - FIRST AID MEASURES

Eyes: Do not rub eyes. Immediately flush with plenty of running cool to lukewarm water, holding eye lids open to assure thorough rinsing. Get medical attention if irritation persists or for foreign body in the eyes.
Skin: Wash with soap and water.
Ingestion: If swallowed, dilute with water. DO NOT induce vomiting. Never give fluids or induce vomiting if the victim is unconscious or having convulsions. Get medical attention.
Inhalation: Remove person to fresh air. Wash nostrils, rinse mouth. If irritation or pulmonary symptoms develop, consult a physician.

SECTION V - FIRE FIGHTING PROCEDURES

Flammable Limits in Air (% by Volume): Not determined
Flash Point: Not applicable
Autoignition Temperature: Greater than 400°C
Extinguishing Media: Water, dry chemical or foam.
Fire Fighting Instructions: Wear self-contained breathing apparatus and protective clothing to prevent contact with skin and eyes. Do not use methods that may create a dust cloud, such as high pressure water.
Unusual Fire and Explosion: Toner powder can form explosive mixtures with air at high
SECTION V - FIRE FIGHTING PROCEDURES

Hazards: concentrations.
Known or Anticipated Hazardous Products of Combustion: Emits carbon monoxide and carbon dioxide under fire conditions.

SECTION VI - ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Carefully sweep material onto paper, or vacuum taking care not to generate airborne dust. Do not use vacuum if large amounts are released due to risk of dust explosion.
Personal Precautions: Avoid inhalation of dust.
Environmental Precautions: It is recommended to keep away from drains, surface and ground water.
Methods for Cleanup: Sweep material onto paper, or vacuum small amounts.
Large Spill: Not sold in large quantities.
Small Spill: Sweep material onto paper or vacuum small amounts. Avoid generating airborne dust.

SECTION VII - HANDLING AND STORAGE

Handling: Avoid inhalation of toner dust. Avoid direct contact with toner. Keep container closed when not in use.
Other Precautions: Not required under normal use.

SECTION VIII - EXPOSURE CONTROLS & PERSONAL PROTECTION

Engineering Controls: None required with normal use.
Ventilation Requirements: General office ventilation.
Personal Protective Equipment:
  - Eye/Face Protection: Not required under normal use.
  - Skin Protection: Not required under normal use.
  - Respiratory Protection: Not required under normal use.
  - Other Protective Clothing or Equipment: Not required under normal use.
Exposure Guidelines: See Section II

SECTION IX - PHYSICAL & CHEMICAL PROPERTIES

Appearance: Black powder with faint odor
Boiling Point: Not applicable
Color: Black
Freezing Point: No data
Melting Point: 110-125°C (Softening Point)
Octanol/Water Partition Coefficient: No data
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SECTION VIII - EXPOSURE CONTROLS & PERSONAL PROTECTION

Odor: Faint odor
Odor Threshold: No data
Percent Volatile: Not applicable
pH Value: Not applicable
pH Concentration: Not applicable
Physical State: Powder
Reactivity in Water: None
Solubility in Water: Negligible
Specific Gravity or Density (Water=1): 1.2 g/m³
Vapor Density: Not applicable
Vapor Pressure: Not applicable
Vapor Pressure Temperature: Not applicable
Volatile Organic Compounds: No data
Water/Oil Distribution Coefficient: No data
Weight Per Gallon: Not applicable

SECTION X - STABILITY AND REACTIVITY

Stability: Stable
Conditions to Avoid: Avoid excessive heat and electrical discharge. Do not throw into fire.
Incompatibility With Other Materials: Strong oxidizing materials.
Hazardous Decomposition Products: Thermal decomposition may release carbon dioxide and carbon monoxide.
Hazardous Polymerization: Will not occur.
Conditions to Avoid: Not applicable

SECTION XI - TOXICOLOGICAL INFORMATION

<table>
<thead>
<tr>
<th>VALUE</th>
<th>ANIMAL</th>
<th>ROUTES</th>
<th>COMPONENTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>LC50: &gt; 1.93 mg/L/4 hr*</td>
<td>Rats</td>
<td>Inhalation</td>
<td>Product</td>
</tr>
<tr>
<td>LD50: &gt; 2,000 mg/kg*</td>
<td>Rats</td>
<td>Oral</td>
<td>Product</td>
</tr>
<tr>
<td>LD50: No data available</td>
<td></td>
<td>Dermal</td>
<td>Product</td>
</tr>
</tbody>
</table>

Additional Information
* The value was derived from previous testing of products with similar composition. Similar products have been found to be negative in skin sensitization tests with guinea-pigs. Similar products have tested negative in the AMES test for mutagenicity.

SECTION XII - ECOLOGICAL INFORMATION

Ecological Information: No data available

SECTION XIII - DISPOSAL CONSIDERATIONS
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<td>Page:</td>
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</table>

SECTION XIII - DISPOSAL CONSIDERATIONS
Disposal Considerations: Dispose in accordance with local, state, and federal regulations.

SECTION XIV - TRANSPORT INFORMATION

U.S. DOT
Proper Shipping Name: Not regulated
Hazard Class: Not applicable
ID Number: Not applicable
Packing Group: Not applicable
Labels: None
Special Provisions: None
Packaging Exceptions: Not applicable
Non-Bulk Packaging: Not applicable
Bulk Packaging: Not applicable
Air/Rail Limit: None
Air Cargo Limit: None
Vessel Stowage: Not applicable
Other Stowage: Not applicable
Reportable Quantity: None

AIR - ICAO OR IATA
Proper Shipping Name: Not regulated
Hazard Class: Not applicable
ID Number: Not applicable
Risk: Not applicable
Packing Group: Not applicable
Hazard Labels: None
Packing Instructions: Not applicable
Air Passenger/Cargo Limit Per Package: Not applicable
Special Provisions Code: None

WATER - IMDG
Proper Shipping Name: Not regulated
Hazard Class: Not applicable
ID Number: Not applicable
Packing Group: Not applicable
Risk: Not applicable
Emergency Procedures Code: Not applicable
Medical First Aid Guide Code: Not applicable

SECTION XV - REGULATORY INFORMATION
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SECTION XV - REGULATORY INFORMATION

U.S. Federal Regulations: See below
State Regulations: This product contains no chemicals subject to California Proposition 65.
International Regulations: EU: Not classified as a dangerous material. All of the components are listed on the EINECS inventory.
Canada: Not a controlled product.

SARA Hazards:
- Acute: No
- Chronic: No
- Reactive: No
- Fire: No
- Pressure: No

Additional Information
This product does not contain chemical or chemical compounds listed in the following SARA Title III categories: Extremely Hazardous Substances (302), Toxic Chemical Release Reporting (313). All the components of this product are listed in the EPA TSCA Inventory.

SECTION XVI - OTHER INFORMATION

NFPA Codes:
- Health: 1
- Flammability: 1
- Reactivity: 0
- Other: 0

HMIS Codes:
- Health: 1
- Flammability: 1
- Reactivity: 0
- Protection: 

Other Information: Keep out of reach of children.